

Garant

Steel boring bar A.. SVJCR 142°, for indexable inserts VC., right-hand, Shank Ø / insert size: 12/07mm


Order data

Order number	261338 12/07
GTIN	4045197941251
Item class	21T

Technical description

Pack of insert screws	269028 27
Overall length L	140 mm
Clamping height L ₂	11 mm
ISO code toolholder	A12L SVJCR/L07
Head length L ₁	18 mm
Centre offset L ₃	2 mm
suitable indexable insert	VC.. 0702..
Neck width L ₄	7.8 mm
Insert size	7 mm
Minimum pre-drill Ø D _{min}	13 mm
Setting angle κ	142 degrees
Shank Ø D _s	12 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6